07/05/25





Light Mill Duty Optical Hollow Shaft Encoder

Optical Precision in a Compact Encoder

Fits shafts 3/8" to 3/4"

Simple Installation

Unbreakable Optical Disk

Up to 8192 PPR

Wide-Gap Technology: Up to 8X larger gap between sensor and rotor

Replaces Competitive Models without Rewiring

Fits end of shaft applications

IP65/Nema 4, 13 Rating: Dust and Liquid Tight

Superior Bearings and Seals

-20°C to +100°C Operation *

2 Year No-Hassle Warranty

HS25A

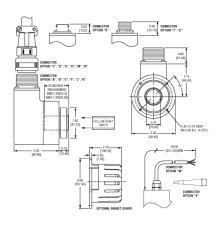
HS25A encoders fit shafts from 3/8" to 3/4" easily, using a durable shaft insert; units may be resized by replacing or removing the insert, enabling our factory, distributors, and customer stockrooms to swiftly meet any need. The shaft insert (3/8" to 5/8") [6 to 16mm] also provides isolation from motor shaft currents, while permitting case grounding to meet NEC requirements.

Avtron encoders have superior shaft seals and bearings that stay sealed to keep contaminants out, through temperature cycling and liquid sprays. Our encoder seals are protected by mechanical barriers to prevent flexing or failure, and Avtron's superior bearings feature synthetic lubricants for even longer life.

Many competitive optical encoder designs risk sensor damage from any vibration or shock: sensors ride less than four thousandths of an inch from the thin, often flexible, optical disk spinning at full motor speeds. Some designs even use thin glass disks in "industrial" products! Avtron uses only unbreakable disks and a sensor to disk gap over 8X larger than the competition.

Our optical HS25A encoders use superior sensor, disk, bearing, and seal technology to give top performance in industrial conditions. Select an Avtron HS25A today!

OUTLINE DRAWING



MORE HS25A ADVANTAGES

- All digital, fully integrated design
- No mechanical adjustments or trim potentiometers
- Innovative shaft ring retains collar during installation
- Advanced sensor technology
- Superior bearings with synthetic lubricant for longer life
- No extra charge for signal complements and marker pulse (A,A-, B,B-, Z,Z-)
- · Insulated from motor shaft currents using shaft inserts
- · Units can be resized by interchanging or removing shaft inserts
- Optional basket guard adds even more protection

MORE HS25A SPECIFICATIONS

Operating Power: Volts: 5 - 28 VDC; Current: 50mA, no load Output Format: A Quad B with marker (A, /A, B, /B, Z,/Z) Frequency Range: 0 to 125 kHz PPR: 1 - 3600 standard (for other PPR needs up to 8192 consult factory) Speed: 6000 RPM Max., (for higher speeds, consult factory) Temperature: -20° to 100°C * Environmental: IP65 Vibration: 5-2000Hz Shock: 50G, 11ms duration Weight: 0.95 lbs [431g] Specifications and features are subject to change without notice. * Please consult factory for temperature/speed derating

Check out our website for more detailed specifications, drawings, and installation instructions. www.avtronencoders.com



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SELECTION GUIDE

MODEL	PPR	LINE DRIVER	HOLLOW SHAFT BORE SIZE	CONNECTOR OPTIONS	MOUNTING	PROTECTION	ANTI- ROTATIONAL TETHER	CHANNELS	MODIFICATIONS
HS25A	A - 1 PPR C - 25 PPR F - 60 PPR G - 100 PPR H - 120 PPR K - 200 PPR E - 360 PPR C - 500 PPR R - 512 PPR S - 600 PPR T - 625 PPR U - 720 PPR U - 720 PPR V - 900 PPR V - 900 PPR V - 1024 PPR Z - 1220 PPR Z - 1220 PPR Z - 1220 PPR Z - 1200 PPR Z - 2030 PPR S - 2500 PPR	1 - 5-28v in/Out (7272) 2 - 5-28v in/OC Out (7273) 4 - 5-28v in, 5v Out (7272)	A - 3/8 in. bore via insert B - 1/2 in. bore via insert C - 5/8 in. bore via insert D - 3/4 in. hotre via bore U - 3/8 in. hotro 5/8 in bore (Universal USA) L - 6 mm via insert N - 10 mm via insert N - 10 mm via insert C - 14mm via insert S - 16mm via insert S - 16mm via insert S - 10 mm via insert S - 10 mm via insert S - 10 mm via insert S -	A - 10 pin MS style w/o Plug, Avtron/BEI Phasing B - 10 pin MS style w/o Plug, Dynapar HS35 Phasing C - 10 pin MS style w/Plug, Avtron/BEI Phasing D - 10 pin MS style w/plug, Dynapar HS35 Phasing E - 6 pin MS style w/o Plug, Avtron/BEI Phasing G - 6 pin MS style w/o Plug, Dynapar HS35 Phasing G - 6 pin MS style w/o Plug, Dynapar HS35 Phasing G - 6 pin MS style w/plug, Dynapar HS35 Phasing J - 7 pin MS style w/plug, Dynapar HS35 Phasing J - 7 pin MS style w/plug, Dynapar HS35 Phasing J - 7 pin MS style w/plug, Avtron/BEI Phasing N - 7 pin MS style w/plug, Dynapar HS35 Phasing N - 7 pin MS style w/plug, Avtron/BEI Phasing N - 10 pin Min-MS style Twist-Lock (Baldor/Bayonet Style) n cable wo plug, Avtron/BEI Phasing T - M12 USA Pinout U - M12 USA Pinout U - M12 USA Pinout M - Cable (16 in, or special length)	E - End of Shaft (only)	0 - None 1 - Basket	X - No Tether A - 1/4 in20 T-Bolt Fan Cover Tether B - 5/16 in18 T-Bolt Fan Cover Tether C - 3/8 in16 T-Bolt Fan Cover Tether D - All T-bolt Fan Cover Tethers E - 4.5 in. C-Face Tether G - 12 in. Threaded Rod Tether U - A-F All Tethers	A - All Signals (A, /A, B, /B, Z, /Z) B - A, /A, B, /B (complements, no marker) D - A, /A (single phase with complement, no marker) F - A, B, Z (no complements, marker) F - A, B (no complements, no marker)	000 - No Special Features 00W - Connector on Cable (see conn list) Gable (see conn list) Cable 903 - 3 ft./0.6m Cable 905 - 5 ft./1.5m Cable 915 - 15 ft./4.5m Cable 925 - 22 ft./7.5m Cable 920 - 20 ft./6m Cable 925 - 25 ft./7.5m Cable 933 - 33 of ft./9m Cable 933 - 33 ft./10m Cable



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